FIG. 1

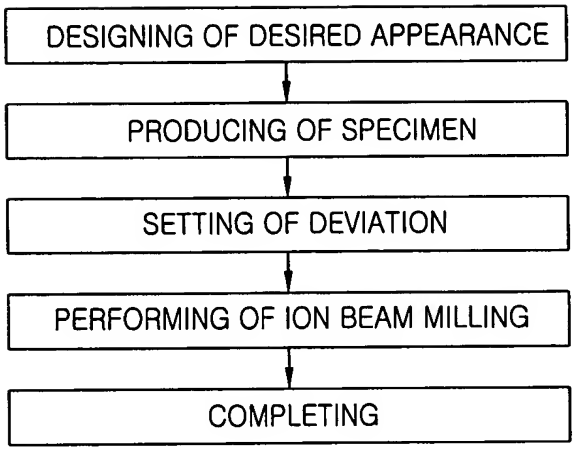

DESIGNING OF DESIRED APPEARANCE
PRODUCING OF SPECIMEN
SETTING OF DEVIATION
PERFORMING OF ION BEAM MILLING
COMPLETING

FIG. 2

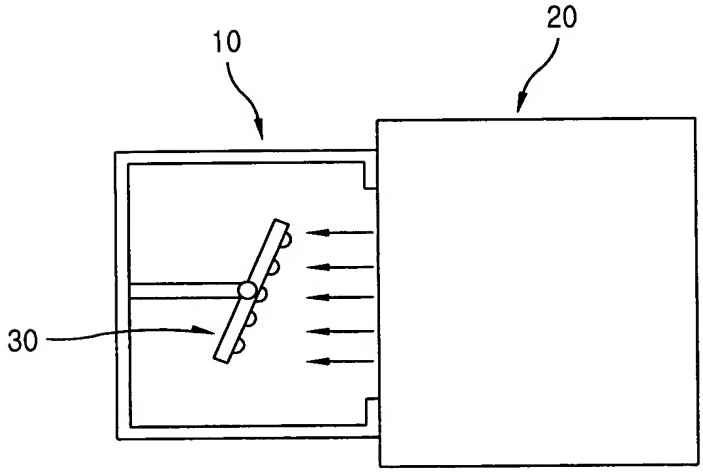

10
20
30

FIG. 3

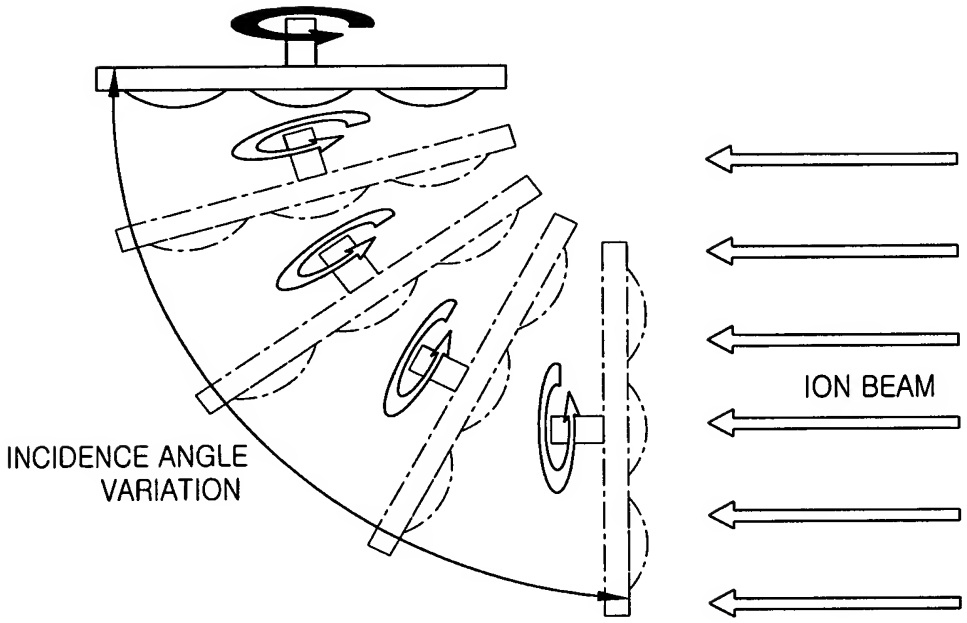

INCIDENCE ANGLE
VARIATION
ION BEAM

FIG. 4

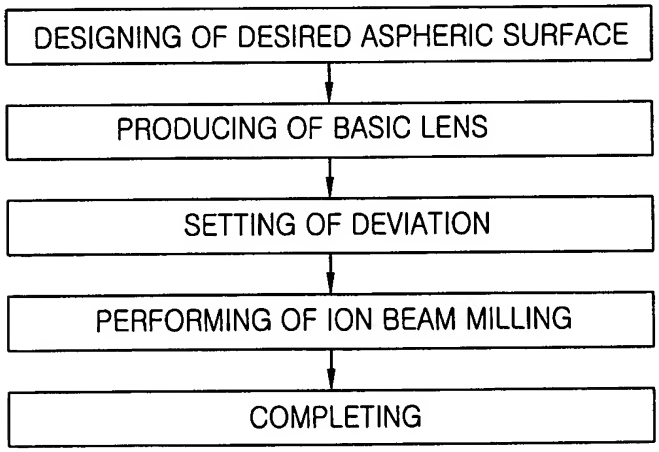

DESIGNING OF DESIRED ASPHERIC SURFACE
PRODUCING OF BASIC LENS
SETTING OF DEVIATION
PERFORMING OF ION BEAM MILLING
COMPLETING

FIG. 5

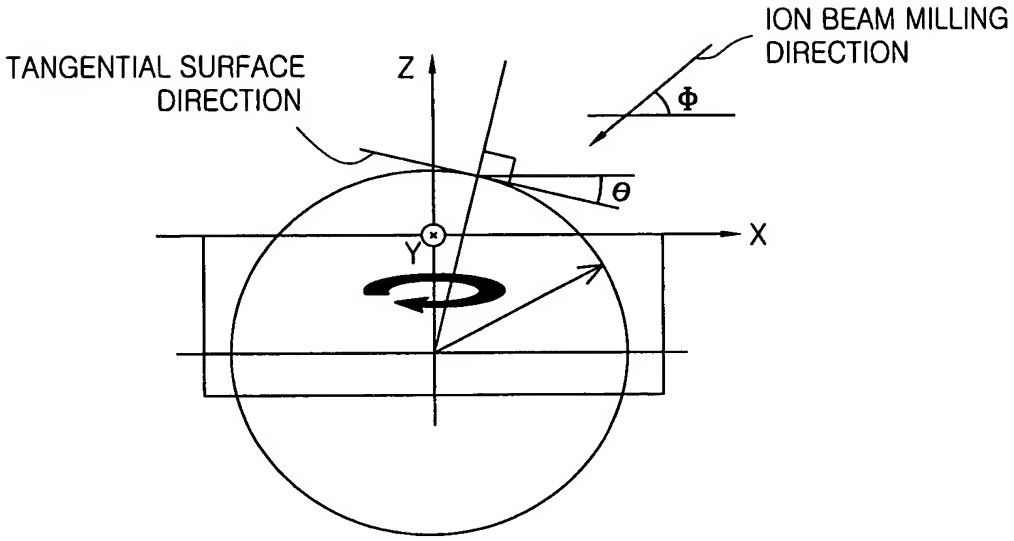
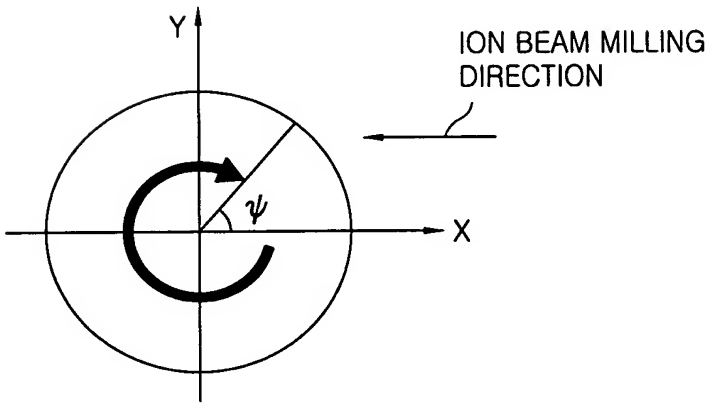


FIG. 6



TANGENTIAL SURFACE DIRECTION: $(x,y,z)=(-\sin\theta\cos\psi, -\sin\theta\sin\psi, \cos\theta)$

MILLING DIRECTION: $(x,y,z)=(\cos\Phi, 0, \sin\Phi)$

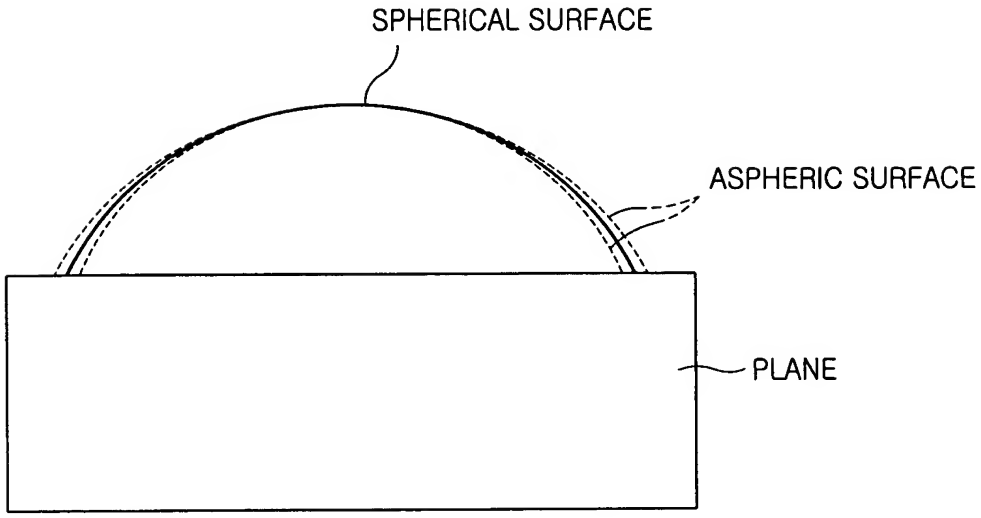



FIG. 7